



HYPERBARIC TEST CENTRE

SPECIFICATION SHEET

DCN Diving BV's Hyperbaric welding/Testing facility in Bergen op Zoom – Netherlands offers comprehensive support to clients from start to finish on all Hyperbaric Training, Welding and Testing requirements.

Hyperbaric Testing & Welding System

- 24 hour saturation diving facility up to 200m
- Testing / Welding Chamber with 1.80 Ø meter door for weld – test pieces
- 2 x 4 man living chambers
- 1x TUP transfer hub
- 1x Welding / Test facility chamber
- 1x Hyperbaric rescue chamber
- Saturation and test chamber control rooms

GENERAL

Modern control rooms for both saturation and test chamber control

Client office space with internet connection, welfare, laundry and washing facilities

Lloyds Register

200 MSW

Accommodated workpieces

Up to 1500mm in diameter
 Max length of 3 meters
 1.6 meter main entry door

Smaller workpieces of 450mm diameter x 2 meter with 600mm diameter adjustable equipment lock

2 cubic meter water tank, for in-water pressure testing of components

Environmental

Internal chamber heating
 Internal chamber cooling
 Fume filtration systems

Staff

Qualified to IMCA standards
 Clients are free to use their own qualified supervisors

Electrical power

Power supplies with the provisions of AODC 035 can be connected to the test chamber

Monitoring & streaming

Real time onsite remote monitoring of welding and testing by CCTV

Broadcast quality CCTV for internet streaming can be arranged at extra cost

Third party NDT testing

Available at request

**Indication Rates**

Mobilisation based on 12 or 24 hour day
 Preparation of system to clients requirements

Hyperbaric Facility based on 24 hour day

Qualified life support and technical personnel as per IMCA guidelines

Price excludes Test/Welding supervisors, available on request

Price excludes consumables as listed

Price excludes specialist breathing, welding, or testing equipment prices on application

Demobilisation based on 12 hour day

Includes dismantling of client equipment, making repairs to DCN equipment if required chargeable at cost +15%

Consumables include

Diving, calibration and other gases, chargeable at cost +15%

Soda sorb, purafill and other environmental consumables cost +15%

Catalytic convertors, fume filtration, specialist gas analysis equipment cost +15%

Additional personnel

Available on prior request price on application

Hyperbaric welding/testing supervisors

Welding engineers

Hyperbaric welders

Terms and conditions

Deposit for facility use 20% of estimated

Project cost, non-refundable once mobilisation has started

Payment terms to be agreed before mobilisation



